

Date: Wed
User: Kim

2006/03/13 3:00

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 'SPACERS (1/4 THICK)		
Job Number	: 25815					
Estimate Number	: 10247					
P.O. Number	: N/A			Part Number	: D2022101	
This Issue	: 2/15/2006		S.O. No.	: N/A		
Prsh Rev.	: NC			Drawing Number	: D2022 REV. -	
First Issue	: N/A		Type	: MACHINED PARTS		
Previous Run	: N/A			Project Number	: N/A	
Written By	: See COMME BELOW.			Drawing Revision	: N/A	
Checked & Approved By	: See ABOVE USER & DATE			Material	: N/A	
Comment	: Est D 02.03.07 Now made in house			Due Date	: 3/2/2006	
	NG			Qty:	500	Um: Each

Additional Product

✓

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0750	6061-T6 Round Bar .750"	
		Comment: Qty.: 0.0329 f(s)/Unit Total : 16.4325 f(s) 6061T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8)x.750Ø bar (M6061T6R0.750) Batch: 19430	MS 06/03/18 506
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1- Note: .257(F) Dia drill 2-Turn Blank as per FolioFA206 3-Tumble & deburr any sharp edges as per dwg	MS 06/03/19 506
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	MS 06/03/19 506
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	MS 06/03/20 506
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 17	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:42:37 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 25815

Part Number: D2022101

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

OP 06/03/23 (526)

Job Completion



U 06-03-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	25815
Description: Spacer	Part Number:	D2022-101
Inspection Dwg: D2022	Rev: -	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	M&	Audited by:	S	Prototype Approval:	N/A
Date:	06/03/18	Date:	06/03/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.05	New Issue	KJ/JLM	

